



Repair / Alteration Report

Form RA and RAS

1 of 2

- 1) **Vessel boiler data** Repair Alteration (check one)
- a) Manufacturer:
- b) Serial No.: c) C.R.N.:
- d) Type /Model No.:
- e) Design pressure: at Temperature
- f) Diameter: g) Length: h) Heating surface:
- 2) **Company performing repair/alteration**
- a) Name:
- b) Address:
- c) Quality Control Program Registration No.: d) Job No.:
- e) Weld Procedure Specification No.(s):
- 3) **Owner of item being repaired/altere**
- a) Name:
- b) Address:
- c) Location of installation:
- 4) **Complete the following, as applicable, when repair/alteration involves the item**
- a) Shell material specification Thickness
- b) Head material specification Thickness
- c) Tube sheet specification Thickness
- d) Tube material specification Dia Thickness
- 5) **Details of repair/alteration(complete reverse side - supplementary page, if additional space required)**
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- 6) **Non-destructive examination:**
- 7) **Hydrostatic test pressure shell:** **Tubes:**
- 8) **Welder(s) name(s):** **Qualifications:**
- 9) **Statements to be made on completion of work**
- a) I certify that the statements made in this report are correct and that the repair / alteration conforms to the requirements of the Regulations Respecting the Design, Construction, Installation and Use of Boilers and Pressure Vessels.
- Signed: Date:
- for:
(repair / alteration company)
- b) I have inspected the repair / alteration described above and state that to the best of my knowledge and belief the repair / alteration has been completed in accordance with requirements of the Regulations Respecting the Design, Construction, Installation and Use of Boilers and Pressure Vessels.
- Signed: Date:
- (Saskatchewan Inspector)
- b) Saskatchewan inspector acceptance (when work not witnessed by Saskatchewan Inspector)
- Report received by: Date:

